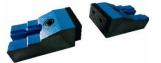
## INDEX - MILLING MACHINE ACCESSORIES

## (A) Vise

Hydraulic Vise
Mechanical Vise
Self Centering Vise
Super Open Jaw Vise
3 Way Angle Milling
K-Type Milling
Free Vise
Drill Vise







## (B) Clamping Kit

Clamping Kit Jack Screw



## (C) U-Clamp & V Block





## (D) Parallels

Parallels
3/16 + 1/2 Precision Parallels set
Ground Parallels
Angle Block set
5C Collet Block Chucks





## (E) Right Angle Plate

Universal Right Angle Plate
Plain Angle Plate
Slotted Angle Plate
Precision Angle Plate





## INDEX - MILLING MACHINE ACCESSORIES

## (F) Slotting Head



## (G) Air Power Drawbar



## (H) Milling & Drilling Table

Mill & Drill Table
Precision Compound Table



## (I) Rotary Table & Index Head

Semi-Universal Dividing Head
Universal Dividing Head
Super Indexing Spacer
Simple Indexing Spacer
Strong Rotary Table
Horizontal/Vertical Rotary Table
Universal Tilting Dividing Table
Angle Table
Economical Type Rapid Index





## **INDEX - MILLING MACHINE ACCESSORIES**

(J) Power Feed & Gear Box Table Feed





(K) Coolant Pump



(L) Milling Head Attachment
Right Angle Milling Head
Horizontal Milling Attachment

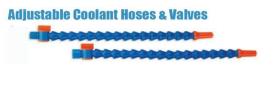




(M) Work Lamp

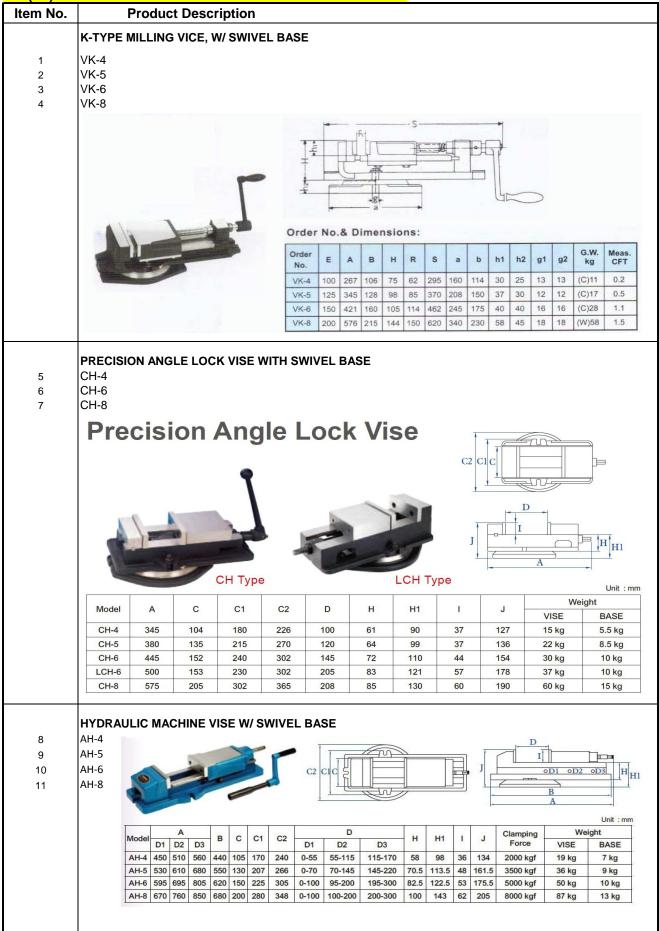


(N) Coolant Hose





#### (A) Vise



(A)	Vise
tem No.	Product Description
	3 WAY ANGLE MACHINE VICE
12	MODEL VW-3
13 14	MODEL VW-4 MODEL VW-5
14	INODEL VVV-3
	Order No.& Dimensions: Unit=mm
	Order Jaw H L Height at Weight CET
	No. Width A B vertical position kg CFT
	VW-3 80 90 30 144 400 385 (c)15 0.7 VW-4 106 105 38 172 460 470 (C)32 1.2
	VW-5 132 140 40 205 625 590 (W)50 1.6
	SUPER OPEN JAW VISE
15	J-400
16 17	J-500 J-600
17	J-000
	BIC STORY
	MODEL A B C D E F G Weight
	NO. A B C D E F G kg
	J-400 390 164 110 180 95 41 37 21
	J-400 390 164 110 180 95 41 37 21  J-500 450 194 130 235 114 42 48 32
	J-400 390 164 110 180 95 41 37 21 J-500 450 194 130 235 114 42 48 32
	J-400 390 164 110 180 95 41 37 21  J-500 450 194 130 235 114 42 48 32  J-600 540 200 152 300 131 42 54 45
40	J-400 390 164 110 180 95 41 37 21  J-500 450 194 130 235 114 42 48 32  J-600 540 200 152 300 131 42 54 45  STEEL JAW VISE
18 19	J-400 390 164 110 180 95 41 37 21  J-500 450 194 130 235 114 42 48 32  J-600 540 200 152 300 131 42 54 45
	J-400 390 164 110 180 95 41 37 21  J-500 450 194 130 235 114 42 48 32  J-600 540 200 152 300 131 42 54 45  STEEL JAW VISE 102-3
19	NO.   A   B   C   D   E   F   G   kg     J-400   390   164   110   180   95   41   37   21     J-500   450   194   130   235   114   42   48   32     J-600   540   200   152   300   131   42   54   45      STEEL JAW VISE   102-3   102-4
19 20	NO.   A   B   C   D   E   F   G   kg     J-400   390   164   110   180   95   41   37   21     J-500   450   194   130   235   114   42   48   32     J-600   540   200   152   300   131   42   54   45      STEEL JAW VISE   102-3   102-4     102-5   102-6     Feature:
19 20	No.   A   B   C   D   E   F   G   kg     J-400   390   164   110   180   95   41   37   21     J-500   450   194   130   235   114   42   48   32     J-600   540   200   152   300   131   42   54   45      STEEL JAW VISE     102-3     102-4     102-5     102-6     Feature:
19 20	STEEL JAW VISE  102-3 102-4 102-5 102-6  Suitable for clamping work piece on drill press machine or millling machine  Suitable for clamping work piece on drill press machine or millling machine  Designed with solid strucure, main body is made of FC15, assemble a pair of heat treated steel jaws with hardness HRc 45°~50°  Jaw pair and handle are surface treated by black oxide finish
19 20	STEEL JAW VISE  102-3 102-4 102-5 102-6  Suitable for clamping work piece on drill press machine or millling machine  Suitable for clamping work piece on drill press machine or milling machine  Suitable for clamping work piece on drill press machine or milling machine  Designed with solid strucure, main body is made of FC15, assemble a pair of heat treated steel jaws with hardness HRc 45°~50°  Jaw pair and handle are surface treated by black oxide finish  Front fixed prismatic jaw with cross V-grooves is designed for clamping work piece firmly in both vertical & horizontal directions.
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#### (A) Vise

#### **Product Description** Item No. **QUICK JAW VISE** 103-4 22 23 103-6 Feature: ● Suitable for clamping work piece on drill press machine or millling machine Quick motion machanism design makes clamping and releasing work piece promptly by sweveling the reversing lever. Ouick motion machanism ● Slide bar design makes work piece is firmly fixed by jaw pair without any inclined situation of the jaws Designed with solid strucure, main body is made of FC15, assemble a pair of heat treated steel jaws with hardness HRc 45°~50° Jaw pair and handle are surface treated by black oxide finish • Front fixed prismatic jaw with cross V-grooves is designed for clamping work piece firmly in both vertical & horizontal directions. Unit:mm Order No. В C D E G J(Min.) Max. Clamping force (ton) Weight 73 103-4 180 104 235 14 32 1.0 66.5 390 16.5 6.5 103-6 240 156 152

#### QUICK MAGNETIC JAW VISE

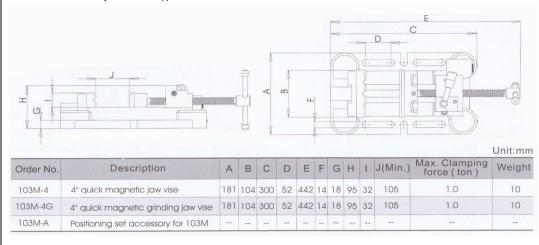
24 103-M4



Feature: ● Magnetic base is designed for positioning the vise on the working table accuractely & promptly

- The Optional position set can help to position work piece promptly & to process the repeated work very accurately
- Suitable for clamping work piece on drill press machine or millling machine
- Quick motion machanism design makes clamping and releasing work piece promptly by sweveling the reversing lever.
- Slide bar design makes work piece is firmly fixed by jaw pair without any inclined situation of the jaws
- Designed with solid strucure, main body is made of FC15, assemble a pair of heat treated steel jaws with hardness HRc 45°-50°
- Jaw pair and handle are surface treated by black oxide finish
- Front fixed prismatic jaw with cross V-grooves is designed for clamping work piece firmly in both vertical & horizontal directions.
- For 103M-4G:

All sliding suraces of each part, base face & jaw pair are grinded for assuring the flatness as well as the verticalness are controlled in 0.05/100 mm accuracy. Electrical applied: 100~240 volt AC



#### (A) Vise

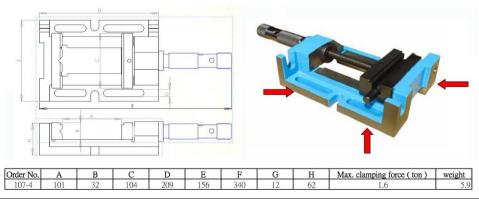
#### Item No. **Product Description FREE TYPE VISE** Dimension WxH (mm) Part no. FV-11062 62X55 25 FV-11085 85X73 26 27 FV-11125 125X98 Features: \* Material of main body: FCD 45 (Ductile iron) Operate the pair of vises freely on solted machining table in accordance with the appearance of working pieces. Hardness of front clamping teeth: HRCC52±3 **CENTERAL SLIDING BAR VISE** 106A-3 28 106A-4 29 30 106A-5 106A-6 31 Feature: Suitable for clamping work piece on drill press machine ● Slide bar design makes work piece is firmly fixed by jaw pair without any inclined situation of the jaws • Designed with solid strucure, main body is made of FC15, assemble a pair of jaws ● Front fixed prismatic jaw with cross V-grooves is designed for clamping work piece firmly in both vertical & horizonta mm munununun I (1) Unit:mm Order No. A C В D Weight 106A-3 142 159 10 13 75 2.8 106A-4 180 104 167 48 62.5 13 91 3.6 106A-5 191 208 128 66 13 11 68 110 5.2 106A-6 228 250 153 74.5 14 12 79.5 7.5

#### **DRILL VISE - 3 WAY**

32 107-4

#### Feature:

- 3 dimension processed surfaces are applicable for clamping work piece on drill press machine & milling machine
- Designed with solid structure, main body is made of FCD45, assemble a pair of heat treated steel jaws with hardness HRc 45°~50°
- Jaw pair and handle are surface treated by black oxide finish
- Front fixed prismatic jaw with cross V-grooves is designed for clamping work piece firmly in both vertical & horizontal directions.
- The verticality tolerance between each 2 surfaces of 3 dimensions are controlled in 0.100 mm



# Taiwan - Milling Machine Accessories (B) Clamping Kit

(B)		Draduat Imaga
Item No.	Product Description	Product Image
1	CK-104B CLAMP KIT  1. Suit 5/8 table slot  2. 52 piece  3. In steel case  4. UNC thread 1/2" x 13	
2	CK-8P CLAMP KIT  1. Suit 10mm table slot  2. 52 piece  3. In plastic box  4. Thread M8 x 1.25	
3	CK-10P CLAMP KIT  1. Suit 12mm table slot  2. 52 piece  3. In plastic box  4. Thread M10 x 1.25	
4	CK-12A CLAMP KIT  1. Suit 14mm table slot  2. 52 piece  3. In plastic box  4. Thread M12 x 1.75	
5	CK-12B CLAMP KIT  1. Suit 16mm table slot  2. 52 piece  3. In plastic box  4. Thread M12 x 1.75	
6	CK-16 CLAMP KIT  1. Suit 18mm table slot  2. 52 piece  3. In steel case  4. M16 x 2 thread	
7	CK-18W CLAMP KIT  1. Suit 20mm table slot  2. 52 piece  3. In wooden case  4. M18 x 2.5 thread	
8	CK-20W CLAMP KIT  1. Suit 22mm table slot  2. 52 piece  3. In wooden case  4. M20 x 2.5 thread	

## (B) Clamping Kit

(B)	Clamping Kit							
Item No.	Product	Descrip	tion				Product Image	
	<ul> <li>Purpose: Apply for fixing each kind of working pieces on machining table</li> <li>Material: S45C, black oxide furnished</li> <li>Clamping Stud (total :24 studs)</li> <li>one set includes 4 pcs each of length 75mm, 100mm, 125mm, 150mm, 175mm, 200mm</li> <li>Heat treatment: Hardness of each part is HRC32±5 ∘ ;</li> </ul>							
	52-PC set Packing: plastic Stud 24 pcs Coupling nut 4		•	e T-slot nut 6 Step clamp	-		_	nut 6 pcs lock 6 sets(12 pcs)
9 10 11 12 13 14 15	Screw Jack Order no. S-70 S-100 S-150 S-250S S-250L S-300 S-400			E Tr14×3 Tr18×4 Tr24×5 Tr32×5 Tr32×5 Tr32×5 Tr32×5	D 25 32 40 45 50 50 55	A 32 40 50 55 65 65 70	Applica 56 ~ 79 76 ~ 10 102 ~ 1 142 ~ 2 160 ~ 3 200 ~ 3	05 160 235 260 345
	CLAMPING KIT			CKS				
	MODEL NO.	Fit T-Ty	pe Groove	Bolts	kg			
16	MK-1210		12	M10	8.0	-		
17	MK-1412		14	M12	9.5	2020		· ·
18	MK-1614		16	M14				
19	MK-1816		18	M16	19.0			
20	MK-2018	1	20	M18	21.0			
	Kind	FLANGE NUT	Specification 6 PCS		STEP BLOG		HREE KIND / EACH 4 PCS	
		EXTENSION NUT	4 PCS		STEP CLAR	MP T	HREE K <b>I</b> ND / EACH 2 PCS	
		CLAMPING STUD	75.100.125. 150.175.200 SIX KIND / EACH 4 PCS	6	T-SLOT NU	т	6 PCS	
					TOTAL : 58 PC	os		

## (C) U-Clamp & V-Block

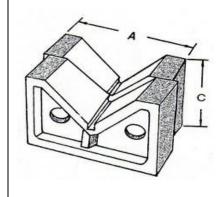
#### Item No. **Product Description Product Image U-CLAMP CP01** Material: S45C(JIS) / CK45(DIN), Heat treated: HRC 32°~38° Surface finish: Black Oxide. Features: Open end permits quick & easy installation MODEL NO. C G CP01-12100 100 81 0.41 1 12.5 13 CP01-12125 125 0,58 25 106 2 CP01-16150 125 1,10 150 3 175 CP01-16200 200 1.40 32 16.5 17 4 CP01-16300 300 275 1.55 5 CP01-20200 200 170 2.10 60 35 19.5 21 10 6 CP01-20300 2.70 300 270 CP01-24250 25.0 7 250 48 26 18 212 3.55 CP01 a SU10 SU01 **V BLOCK** Material: S45C(JIS) / CK45(DIN), Heat treated: HRC 45°. **Application:** Easily mounts to any fixture to support round parts. MODEL NO. в c E F G kg Max Min. SU17-1215-080 65 85 1.10 80 8 12 15 M12 22 SU17-1215-100 75 95 100 1.30 9 1.02 SU17-1615-080 65 85 80 10 M16 16 15 25 SU17-1615-100 100 1,20 11 \$ Locating F

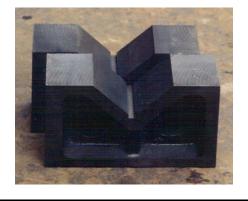
## (C) U-Clamp & V-Block

	otion			Product Image
k and Clamps				
		inch	Order No.	JC-34-006.007.008.009
ER NO. WXHXLXPI	CS CAPACITY	N.W.	Material	S45C
4-006 2-1/2" x 1-3/4" x 2		2.4 kg	Accuracy	0.01 mm
4-007 3-1/2" x 2-3/4" x 4	I-7/8" x 2 1-3/8	10.0 kg	Haroness	50° ~ 55°
4-008 2-1/2" x 2" x 2-1	1/2" x 1 1-3/8	1.4 kg	Order No.	JC-34-010.011
4-009 4" x 3" x 3" x	x 1 2-1/4	4.0 kg	Material	S45C
4-010 6" x 4" x 6" x	x 1 4-3/8	13.5 kg	Accuracy	0.015 mm
4-011 6" x 6" x 6" x	x 1 4-3/8	24.0 kg	Haroness	45° ~ 50°
	9	2	3	
C-3	4-006 .JC-34-007	4-006 .JC-34-007 N JC-34-008 . JC-34-008	4-006 .JC-34-007 N JC-34-009 N JC	4-006 .JC-34-007 N JC-34-009 N JC-34-010

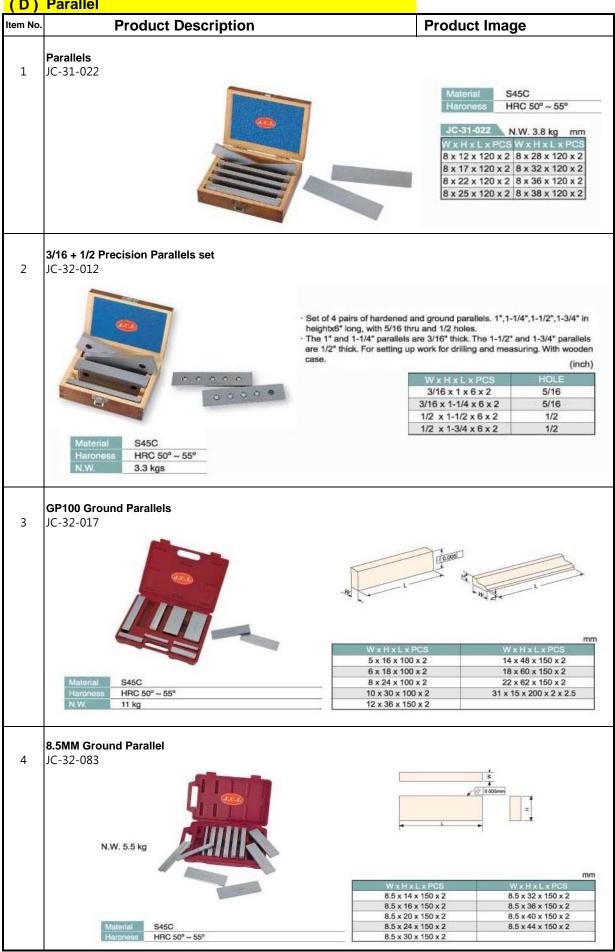
## Cast Iron V-Block [ Open End, Precision Ground ]

Model No.	"A"	"B"	"C"	"D"	Approx Ship Wt
2V	2"	1-1/16"	1-1/4"	1"	0.6 kgs
3V	3"	1-1/4"	2-3/8"	1-3/4"	1.5
4V	4"	1-5/8"	2-5/8"	2"	2.3
5V	5"	2"	3-1/8"	2-5/8"	4.2
6V	6"	2-3/8"	3-5/8"	3-1/4"	6.5
7V	7"	3"	4-1/2"	3-3/4"	11.5
8 V	8"	4"	5-1/16"	4-1/2"	16.5
10 V	10"	5"	6-1/2"	5"	29
12 V	12"	7"	8"	6"	57





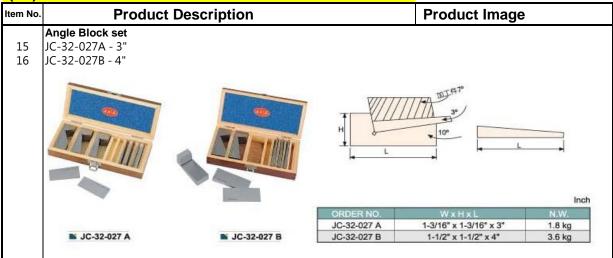
#### (D) Parallel



## (D) Parallel

(D)	Parallel	oduct Des	cription			Product Image
	- ''	Judot Des	or ibrion			1 1 Judge iniuge
	GROUND PAR	RALLEL SET	г			
	Material: S45	C(IIS) / CK4	S(DIN)			
	Heat treated:	. , .	)(D114)			
	Accuracy: A ±					
		0.01				
	C ±	0.5				
	Model No.		TS SIZE	kg (1)	BASE	
5	GP102-05 5	B C A B	C L	(1)		
6	GP102-06 6	18 100				m
7	GP102-08 8	24 100				
8	GP102-10 10	30 100			A	C
9	GP102-12 12 GP102-14 14	36 150 48 150	15	SET/11.6	11	
10	GP102-18 18	60 150			PARTS	
11	GP102-22 22	62 150			Л	
12	GP102-24 —	15 31	2,5 200		12+	<
					O‡ B	
	The set conta     The set is pace.					Times
	Material	HRC	N.W.			
	S45C	56°~58°	5.5 kgs			
	Orde	er No.	w*	H*L		
	Old	CL- 32- 065		4*150		
		CL- 32- 066		6*150		
		CL- 32- 067	8.5*2	0*150		
	CL- 32- 064	CL- 32- 068		4*150		
	(whole set)	CL- 32- 069		0*150		
		CL- 32- 070 CL- 32- 071		2*150 6*150		
ı		CL- 32- 072		0*150		
ı		CL- 32- 073		4*150		
14	STEEL PARA CL-32-012 1. Each set contain 2. All parallels are 3. Accuracy: ± .000 4. The set is packe Order CL-32-012	ns 4 pairs of harde 6" Long. 03" parallelism in d in fitted case. No. CL- 32- 013 CL- 32- 014	Height T 1" 1-1/4"	2" to size in hickness 3/16" 3/16"	height.  Hole Dia. 5/16" 5/16"	
	(whole set)					-
		CL- 32- 016	1-3/4"	1/2"	1/2	
	(whole set)	CL- 32- 015 CL- 32- 016	1-1/2" 1-3/4"	1/2" 1/2"	1/2"	3

#### (D) Parallel



#### **5C Collet Block Chucks**

17 JC-27-005C

Packing: Plastic box



- 10°
- Use standard 5C Collets to hold round, square and hex parts.
   Made with square and hex bodies.
- Collet blocks, designed around the standard 5C collet, make a simple effective short run jig for machining parallel,round, square or hex shapes as well as cross hole drilling at 60, 90, or 120 degrees.
- · Blocks come with standard closer as shown.
- Also available is cam operated, quick acting closer (see picture).
- · Closer may be used interchangeably on either block.
- Blocks are designed to be held either directly on a magnetic chuck or in a machine vise.
- Specificatins: Overall dimensions-1-3/4x1-3/4x3-1/2 long weight 1 lb.
- · Material Tool steel, hardened.
- Accuracy : Precision ground parallel and square to  $\pm .005$ " Capacity-1/16" thru1-1/8"

#### RANGE & DIMENSIONS

(m/m)

ORDER NO.	ORDER NO.	N.W.
JC-27-001	Square, with standard closer	0.7 kg
JC-27-002	Hex, with standard closer	0.62kg
JC-27-003	Quick-acting lever collet closer. 木 盒	0.3 kg
JC-27-005 A	Set-1 square and hez plus cam lever. Wooden case 保難醌	1.8 kg
JC-27-005 B	Set-1 square and hez plus cam lever. Polyform case 型膠盒	1.5 kg
JC-27-005 C	Set-1 square and hez plus cam lever. Plastin case	1.7 kg

(E)	Right Angle Plate	
Item No	Product Description	Product Image
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	Universal Right Angle Plate [ Machined ] 8" x 9" x 16" 10" x 12" x 16" 12" x 12" x 24"  [ Precision Ground ] 3-3/4 " x 4" x 5 " 4" x 4" x 6" 4" x 5" x 6" 4-1/2 " x 5" x 8" 5" x 8" x 12" 5-1/2" x 7" x 10" 5-1/2" x 8" x 10" 6" x 6" x 8" 8" x 10" x 12" 8" x 9" x 16" 10" x 12" x 16" 12" x 12" x 24"	AxBxC
16 17 18 19 20 21 22 23	Plain Angle Plate [ Precision Ground ] 2" x2" x 2" 3" x 3" x 3" 4" x 4" x 4" 5" x 5" x 5" 6" x 6" x 6" 8" x 8" x 8" 10" x 10" x 10" 12" x 12" x 12"	
24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40	Slotted Angle Plate [ Webbed End Machined ]  16" x 12" x 9"  20" x 16" x 12"  24" x 24" x 18"  36" x 24" x 24"  [ Webbed End Precision Ground ]  3" x 2-1/2" x 2"  3-1/2" x3" x 2-1/2"  4-1/2" x3-1/2" x 3"  6" x 5" x4-1/2"  7" x 5-1/2" x4-1/2"  8" x 6" x 5"  9" x 7" x 6"  10" x 8" x 6"  12" x 9" x 8"  16" x 12" x 9"  20" x 16" x 12"  24" x 24" x 24"	

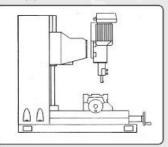
## (E) Right Angle Plate

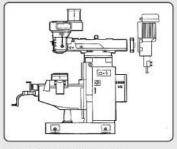
tem No.	Pro	duct De	escriptio	n			Product Image			
	Slotted Angle [ Open End, Pr		Ground 1		1					
41	4-1/2" x3-1/2" x		•			Innnn				
42	6" x 5" x4-1/2"						В			
43	7" x 5-1/2" x4-1	1/2"				10000				
44	8" x 6" x 5"				1		34 13			
45	9" x 7" x 6"				2500	SCHOOL SECTION STATES AND ASSESSED.	of c			
46	10" x 8" x 6"									
47	12" x 9" x 8"					AxBxC				
48 49 50	JC-34-013 JC-34-014 JC-34-015	73 100 100	73 100 100	100 100 150	25 25 25	2.5 kg 3.4 kg 4.5 kg				
51	JC-34-016	200	120	200	40	13 kg	/			
52	JC-34-017	300	150	300	50	34 kg	/			
		4*x20	В	0		Parallelism Sqareness	Within 0.003mm / 100mm Within 0.005mm / 100mm			

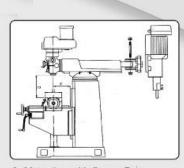
#### (F) Slotting Head

#### **Product Description Product Image** Item No. **Precision Slotting Head Attachment** 125mm Stroke Model: TS-125 Ram Stroke (stroke/min.) 30,47,69,98,140 (50HZ) Ram Stroke (stroke/min.) 35,54,79,112,160 (50HZ) Motor Power 3/4hp-6P Weight (nett) 180kg **Excluded optional slotting bars** 1. Slotting Bar with cutter 4mm 2 2. Slotting Bar with cutter 5mm 3 3. Slotting Bar with cutter 6mm 4 4. Slotting Bar with cutter 7mm 5. Slotting Bar with cutter 8mm 6 6. Slotting Bar with cutter 10mm 7 7. Flange A 8 8. Flange B

#### Application (Recommend 1,2 mounting method):







1. Direct mounting

2. Mounting with flange A

3. Mounting with flange B



#### Features

- Special design worm and worm gear with linkage transmission mechanism, well construction and highly power output.
- The ram-sliding surface are hardened and precision ground.
- Built in lubricating system for smoothly running and prolong the life of head.
- Available mounting on any type milling machine back side of the ram.

**Taiwan - Milling Machine Accessories Air Power Drawbar** (G) Item No. **Product Description Product Image** AIR POWER DRAWBAR (Automatic Tool Change for Milling Machine) Machine Types:R8,NT30,NT40 Variable speed Mill Head Maximum Torque:279 ft/lbs/379N-M R.P.M:700RPM Air Pressure:90 P.S.I Net Weight:7.5kgs Gross Weight:8.5kgs Package:395\*375\*255mm Made:Taiwan 1 MODEL: ANT-300V W/ CE **ANT 300V** FOR: R8, NT30, NT40 Taper Upgrade model. Powerful and consistent performer Machine Types Air Pressure GW **Maximum Torque** R.P.M NW R-8, NT30, NT40 279 ft/lbs/379N-M 7000 RPM 90 P.S.I 7.5Kgs 8.5Kgs Variable Speed Mill Head data based on factory testing. A & T Power Drawbar eliminates tool change downtime up to 95%!



# **Tool Change in 3 seconds!**

- Tool change within 3-4 seconds.
- Automatic tool change for all standard R8, NT30, NT40. NT50 spindle milling machine.
- Automate your milling machine with minimum cost.
- High Precision construction to ensure best quality.
- Uses the Mills existing drawbar, eliminate trouble on installation, maintenance and operation.

(11)	Taiwan - Milling Machine Accessories	
(H) Item No.	Milling & Drilling Table	Droduct Image
item No.	Product Description	Product Image
1	MILL & DRILL TABLE MODEL: T77	
Table	A small, low silhouette table for light duty work. Fastens readily to the drill press table by means of central base bolt. Adjustable gibs. 7" x 7" rotatable 360, locks by two set screws and internal lock shoes.	Photo Barrier
Height	4 -1/8"	69
Travel Vise jaw Capacity	4" in each axis. largest opening 4-1/2"	
	4 - 5/8" Diam with 1-1/8" long based bolt for mounting.	C.
Base	For use on 15" industrial duty drill press, specify 77 with 1-5/8" long base bolt.	
Net weight Packing Volume of each unit	7 kgs. 14.5" x 12.25" x 5"	
2	MODEL: T512	
	A heavy, rugged slide used in all kinds of positioning, milling, drilling, microscope viewing and stsging, adjustable bases for heavy loads, small jig boring, precision cut-	
Table	off. 5-1/2" x 12"	THE PARTY OF THE P
Height	0-1/2 x 12 4 -1/2"	
Travel	8" longitudinal.	
Vise jaw Capacity	5" transverse.  Max, opening 9-3/4"	
Base	8" x 9" oval, with U slots for up to 5" /8" bolts on 7-3/4" to 8-1/2 bolts circle.	THE RESERVE OF THE PERSON OF T
Net weight	16.6 kgs.	
Packing Volume of	16.5" x 10.25" x 6"	
each unit	10.0 × 10.20 × 0	
3	PRECISION COMPOUND TABLE MODEL: T146	
Area of table	350 x 150mm (14 x 6 " )	
Travel of table	230 x 130mm (9 x 5 " )	The state of the s
Microdial graduation	0.00125 " (3/4" x 8 t.p.i. feed screw)	0 0 000
William graduation	0.003mm (19 x 3mm feed screw)	
No. of T slots	1/2 " x 3	
Net weight	24 kgs	
	Double the efficiency and accuracy of your drilling machine workMicrodial graduation in 0.00125 " (Inch) or 0.03mm (Metric).	
	Microdials are set by friction, no locking screws requiredAll bearing surfaces as well as top surface are precision groundAccurate and rugged.	
4	MODEL: T248	
rea of table	600 x 200mm (24 x 8 " )	
Travel of table	400 x 200mm (16 x 8 ")	
Microdial graduation	0.00125 " (3/4" x 8 t.p.i. feed screw)	
	0.003mm (19 x 3mm feed screw)	
No. of T slots Net weight	1/2 " x 3 75 kgs	
iver weigill	r o ngo	
	Double the efficiency and accuracy of your drilling machine workMicrodial graduation in 0.00125 " (Inch) or 0.03mm (Metric)Microdials are set by friction, no locking screws requiredAll bearing surfaces as well as top surface are precision ground.	
	Accurate and rugged.	

## Taiwan - Milling Machine Accessories | ) Rotary Table & Indexing Table

(1)	Rotary Tab						
Item No.			Product	Descri	Product Image		
1 2 3 4	SEMI-UNIV with standard BS-0 BS-1 BS-0 w/ 5" 3 BS-1 w/ 6" 3-	accesso	ories ck	IG HEA			
5 6	UNIVERSA with standard BS-2 BS-2 w/ 6" 3-	accesso	ories	<b>V</b> D	S. S. J.J.		
7 8	SUPER INC CS-6 includ CS-8 including	ing 6" x	3 jaw chu				
9 10	SIMPLE INI CC-6 includ CC-8 includ	ling 6" x	3 jaw chu	ıck			
11 12 13	STRONG F HV-6 (200mm HV-10 (250m HV-12 (300m	n) m)	Y TABLE	≣			
14 15 16	HORIZONT HV-6 (150mm HV-14 (350m HV-16 (400m	n) m)	RTICAL	ROTAR			
17	Universal T Model: BRU-3 Table Dia : 30 Center Height Table Height Center Hole : N.W: 95 kg	300 00mm t : 208mr : 185mm	m	BLE			
	Optional Acc Dividing Plate						
	ANGLE TAI	BLE				_	
	MODEL		TABLE		T-SLOT	APPROX	
40		A 180	B 130	H 91	e 10	WEIGHT 7.5kg	
18 19	BRA-180 BRA-250	180 250	130	133	10	7.5kg 22.5kg	
20	BRA-300	300	240	164	12	37 kg	- A-
21	BRA-380	380	260	185	16	69 kg	
					16	100 kg	
22 23	BRA-600	600	300	205	10	TOO KB	

3C-1003 FOR Z AXIS

3. N.W/G.W: 16kg/18kg

1. Speed range 6,9,15,23,44,66,110,165,260rpm

Specifications:

2. 1/2HP

21

## Taiwan - Milling Machine Accessories

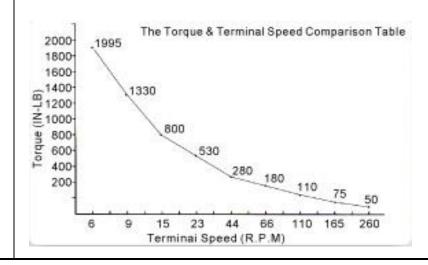
#### **Rotary Table & Indexing Table** (1) **Product Description Product Image** Item No. **POWER TABLE FEED - A-CLASS** Voltage: 110V 50/60Hz - Use Componund DC Motor Patented electromagnetic clutch Patented travel stop/limit assemblies High qaulity gear Special rapid traverse bottom design Mounting hardware included - Made in Taiwan **POWER FEED WITHOUT CE POWER FEED WITH CE** APF-500X 10 APF-500X 1 APF-500Y 2 APF-500Y 11 APF-500Z APF-500Z 3 APF750X APF750X 4 13 APF750Y APF750Y 5 14 APF750Z APF750Z 6 15 APF950X APF950X 7 16 APF950Y 8 17 APF950Y APF950Z APF950Z MAX. TORQUE WEIGHT (Kg) R.P.M MODEL TYPE **VOLTAGE AMPERE** LxWxH m/m cm.Kg in.lb YZ Х APF-500 X.Y.Z 280x178x340 110V50/60Hz 2.8amp 155 135 0-210 6 6.3 6.4 APF-750 X.Y.Z 110V50/60Hz 3.0amp 175 152 0-210 6 6.3 6.4 280x178x340 APF-950 X.Y.Z 110V50/60Hz 3.4amp 195 170 0-180 6 6.3 6.4 280x178x340 Mounting Accessories for APF-500/750/950 X-Axis Z-Axis Y-Axis **GEAR BOX TABLE FEED** 3C-1001 FOR X AXIS 19 Specifications: 1. Speed range 6,9,15,23,44,66,110,165,260rpm 2. 1/2HP 3. N.W/G.W: 16kg/18kg 3C-1002 FOR Y AXIS 20 Specifications: 1. Speed range 6,9,15,23,44,66,110,165,260rpm 2. 1/2HP 3. N.W/G.W: 16kg/18kg

# Taiwan - Milling Machine Accessories Rotary Table & Indexing Table

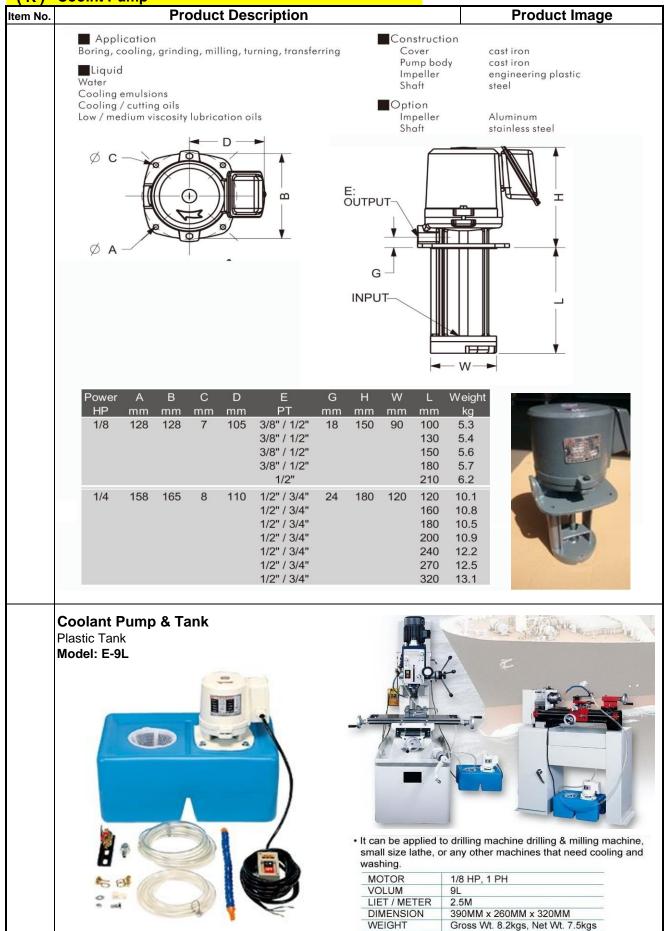
# (1) Rotary Table & Indexing Table Item No. Product Description Product Image 22 3C-1005 FOR X AXIS FOR LONG SADDLE Specifications: 1. Speed range 6,9,15,23,44,66,110,165,260rpm 2. 1/2HP 3. N.W/G.W: 16kg /18kg I6kg /18kg I6kg /18kg I7kg I8kg I8kg</li

#### Features:

- 1. To smash the instruction of tradtional power table feed and to take mechanical gear revolution to offer stronger torsion, stable feeding speed and to stand much more feeding.
- 2. To offer better load of power table feed than traditional one by taking 1/2HP motor revolution.
- 3. An electric box is supplied to keep motor a long life and to protect motor which will not be damaged by over loading.
- 4. User can assemble the gear type power feed easily and will not affect machine precision and not necessary to do any processing on machine.
- 5. A safety installation for over loading in gear box can protect the gear and keep it a longer life.
- 6. There are 8 feeding speed: 30, 45, 75, 113, 218, 330, 548, 825mm/min. and 1290mm/min. For choice to suit for any kind of processing.
- 7. The small size gear box will not cause any inconvenience in working and can take the hand feeding to lead screw directly and not through gear revolution in gear box.



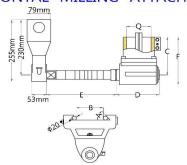
#### (K) Coolnt Pump



#### (L) Milling Head Attachment

Item No.	Product Description	Product Image
1 2 3	Right Angle Head G102, R-8 G102, NT30 G102, NT40	
4 5 6	Horizontal Milling Attachment G103 (NT30) G103 (R8) G103 (NT40)	

#### HORIZONTAL MILLING ATTACHMENT



code type	С	D	E	F
R-8	170mm	155mm	233mm	215mm

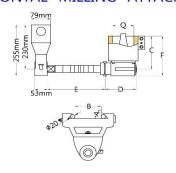
## Right Angle Head

type spec.	Suitable Milling Head Quill Diameter	
R-8	Q:85mm-86mm	

#### Horizontal Milling Arbor Support

Suitable M/C R	Suitable M/C Ran dovetail width			
A : 50°	B: 140mm - 170mm			
A : 55°	B: 140mm - 170mm			
A : 60°	B: 140mm - 170mm			

#### HORIZONTAL MILLING ATTACHMENT



type code	С	D	Е	F
NT40	181mm	181mm	270mm	226mm

#### Right Angle Head

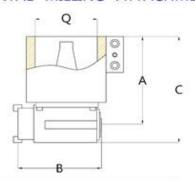
All A Affilia Control of the Control				
spec.	Suitable Milling Head Quill Diameter			
NT40	Q:100mm - 105mm			

#### Horizontal Milling Arbor Support

Suitable M/C Ran dovetail width			
A : 50°	B: 140mm - 170mm		
A : 55°	B: 140mm - 170mm		
A : 60°	B: 140mm - 170mm		

Special dovetail degree, also can supply ... please notify. Special dovetail degree, also can supply ... please notify.

#### HORIZONTAL MILLING ATTACHMENT



#### Right Angle Head

type spec.	Suitable Milling Head Quill Diameter
NT40	Q:100mm - 116mm

type code	Α	В	С	
NT40	181mm	181mm	226mm	

# Taiwan - Milling Machine Accessories (M) Work Lamp

( M )	Work Lamp	
Item No.	Product Description	Product Image
1	JH-35FT QUARTZ HALOGEN LAMP including: 1. 230v, 50hz, 1ph power supply 2. Plug & lead approved 3. 20W, 500mm Long	G A A A A A A A A A A A A A A A A A A A
2	JH-20FT QUARTZ HALOGEN LAMP including: 1. 230v, 50hz, 1ph power supply 2. Plug & lead approved for Australia 3. 20W, 500mm Long 4. Available with Magnetic base	UH-EOFT  The state of the state
3	JW-55NTL QUARTZ HALOGEN LAMP including: 1. 230V, 55W 2. Coil transformer built in base 3. Long Arm	JULI-SENTL LONS ARM
4	JW-55RL QUARTZ HALOGEN LAMP including: 1. 24V, 70W 2. Long Arm, double tubes	LCDVID FIETO
5	JW-55RS QUARTZ HALOGEN LAMP including: 1. 24V, 70W 2. Short Arm, single tube	JW-SSRS SHORT ARM

#### (M) Work Lamp

( M )	Work Lamp	
Item No.	Product Description	Product Image
6 7	WATER-PROOF HALOGEN LIGHTING LAMP G-L75, W/O CE G-L75, W/CE Specifications: Arm Length 400 x 400mm 24V, 70W, IP65	
8 9	G-L80, W/O CE G-L80, W/CE Specifications: Arm Length 400 x 400mm 24V, 70W	
10	G-L90  Specifications: Arm Length 400 x 400mm 220V/12V, 55W  Series 75,80,90 halogen lightings which are installed water-proof lighting head and speially adopted the reinforced glass,so far,which be endurerd large temp variation,very bright,glare-free,Furhermore that ideal for use in applications where the lighting cannot be attached to the area to be illuminated since they are already designed for use tool. They are already included as original equipment by many maching Remarks: Series 90 halogen lightings is directly adopted emerced trase that, They are commected the general power for illuminating.	here ed close on machine inr tool manufactures.
11	HT-L81  Specifications: Arm Length 400 x 400mm 24V, 70W  Series 81 halogen lightings which are installed water-proof lighting head and speially adopted the reinforced glass, so far which can be variation, very bright, glare-free, Furthermore there are equipped folda various attchment, so that they Are ideal for use in applications wher attached close to the area to be illuminated since they are already detool. They are already included as original equipment by many machine.	able arm and couple with re the lighting cannot be esigned for use on machine
12	HTT-L71  Specifications: (Arm Length 400 x 400mm) 220V/12V, 50W, IP65  Series HTT-L71,M71,S71,L82,M82 halogen lightings which are install head and peially adopted the reinforced glass, so far which can be e variation, very bright, glare-free, Furthermore there are equipped folda various attchment, so that they Are ideal for use in applications wher attached close to the area to be illuminated since they are already de tool. They are already included as original equipment by many machine.	endured the large temp able arm and couple with re the lighting cannot be esigned for use on machine

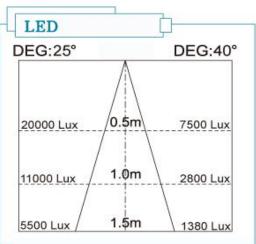
#### (M) Work Lamp

Item No.	Product Description	Product Image
13	HTT-S71 Specifications: 220V/12V, 50W, IP65	320° 220° 220° 270° 79° 320° 320° 320° 320° 320° 320° 320° 320

## WATER-PROOF LED LIGHTING LAMP

Series 70,81,95,96 LED lightings which are installed water-proof lighting head and speially adopted the tempered glass, so far, which can be endured the large temp variation, very bright, glare-free. Furthermore, there are equipped foldable arm and coupled with various attachment, so that, they are ideal for use in applications where the lighting cannot be attached close to the area to be illuminated since they are already designed for use on machine tool.





#### Specifications

Туре	Arm Length	Voltage	(W)	Enclosure IP
LED-L96	400 X 400 mm	110V or 220V	9W	IP-65
LED-M96	220 X 220 mm	110V Or 220V	9W	IP-65
LED-S96	-	110V or 220V	9W	IP-65
LED-L70	400 X 400 mm	DC 24V	9W	IP-65
LED-M70	220 X 220 mm	DC 24V	9W	IP-65
LED-S70		DC 24V	9W	IP-65
			*D0	24V(No polarity)

LED-L70/L96

LED-M70/M96

LED-S70/S96

115
320'
345
45
45
45
460

AC/DC24V
LED-M70/M96

LED-M70/

(M)

# Taiwan - Milling Machine Accessories Work Lamp

Item No. **Product Description Product Image** LED-WSERIES WATER-PROOF LED LIGHTING LAMP LED-W series LED lamps, with the best possible protection against water, lubricants and coolants. Concentrated water-proof LED lighting lamp with the enclosure types IP 54 and IP 65 are as resistant to water, coolant and lubricant as they are to dust and dirt. supply bright concentrated light exactly where it is needed. Specifications **LED-WLM20** \*DC 24V - 12V (No polarity) Arm Length Type Voltage 20 LED-WL20 415X400 110V-220V or DC12V or DC24V 21 LED-WLM20 415X280 110V-220V or DC12V or DC24V 22 LED-WM20 225X280 110V-220V or DC12V or DC24V LED-WS20 110V-220V or DC12V or DC24V 23 IP54 **IP65**  AC110V~220V or DC12V PHLILPS-4.2W(MR16) (Optional 6W) DC 24V (G-L15) LED-5W LED-WL20(415X400) LED-WLM20(415X280) LED-WM20(225X280) LED-WS20 60 C3665 **LED Specifications** MR16 G-L15 PHILIPS DC 24V **DC 12V** 2 5W 4.2W Ø 500Lux/1.8m 1150Lux/1m 24D 35.1 • 30° 47.3 LED-MR16 PHILIPS Essential 4.2-35W MR16 ■ D=49.9,C=47.4 ■ 24D ■ 6500k 15000hr 90 900 %1 max — 2 × 11 ° h E<sub>o</sub> h(m) (a) (la) 1.0 1150 1.00 604 1.5 511 609 20 288 2.00 2.5 184 3.0 128 3, 00 3.5 94 40 72 4, 0 7-4 4.5 57 500 5.00 300 € 30 1.0 0.0 1.0 2.0 3.0 (n) (cd)

#### (M) Work Lamp

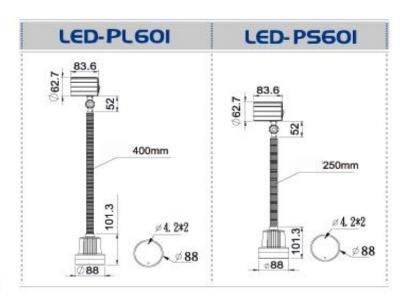
Item No.	Product Description	Product Image

## CONCENTRATED LED LIGHTING LAMP -FLEXIBLE

LED-601, LED-60, LED-P601 series concentrated LED lighting which coupled with goose neck dust-proof tube & flexible tube are ideal for workplace lighting if bright concentrated light is required in performance to not large area illumination. Especially, coupled with magnetic post i.e special attachment, Furthermore, the performance is more superior, even at the operation operation site is not so well which can be developed it's functions also.

Because which exceptionally good light at small machining center, saw-cutting machine, drill press, engraving machine, work benches and sewing machine etc., or more which is unlisted. The series lighting are equipped with concealed transformer and also can be installed the LED bulb, the hottest lamp recently.





#### Specifications

 Type
 Arm Length
 Supply Voltage
 (W)
 Order No.

 LED-PL601
 400mm
 DC 12V Or 110V-220V
 4.2W

 LED-PS601
 250mm
 DC 12V Or 110V-220V
 4.2W

\*DC 12V (No polarity) LED-MR16 PHILIPS Essential 4.2-35W MR16 ■ D=49.9,C=47.4 ■ 24D ■ 6500k 180 15000hr 903 900 %Inc - 2 x 11" h Eo h(n) (a) (bx) 1.0 1150 1,00 1.5 511 60 60ª 20 288 2.00 25 184 30 128 000 3.5 94 250 4.0 72 4,00 4.5 57 500 30° 5.00 2.0 1.0 0.0 2.0 3.0 (m) 1.0 (cd)

24 25 (M)

# Taiwan - Milling Machine Accessories Work Lamp

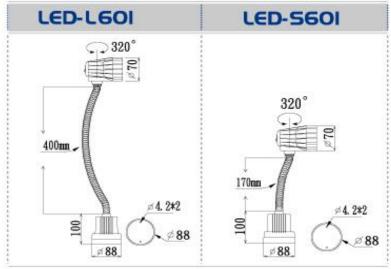
 Item No.
 Product Description
 Product Image

## CONCENTRATED LED LIGHTING LAMP -FLEXIBLE

LED-601, LED-60, LED-P601 series concentrated LED lighting which coupled with goose neck dust-proof tube & flexible tube are ideal for workplace lighting if bright concentrated light is required in performance to not large area illumination. Especially, coupled with magnetic post i.e special attachment, Furthermore, the performance is more superior, even at the operation operation site is not so well which can be developed it's functions also.

Because which exceptionally good light at small machining center, saw-cutting machine, drill press, engraving machine, work benches and sewing machine etc., or more which is unlisted. The series lighting are equipped with concealed transformer and also can be installed the LED bulb, the hottest lamp recently.





Specifications

26

27

Type Supply Voltage Arm Length Order No. (W) 4.2W LED-L601 400mm DC 12V Or 110V-220V LED-S601 250mm DC 12V or 110V-220V 4.2W \*DC 12V (No polarity) LED-MR16 PHILIPS Essential 4.2-35W MR16 ■ D=49.9,C=47.4 ■ 24D ■ 6500k 180 ■ 15000hr 90° 90 Eo %I<sub>max</sub> - 2 x 11° h 1.0 1150 1.00 60 60° 15 511 20 288 2.00 184 3.0 128 3.00 35 Q/I 250 4.0 72 4.00 7-7 45 57 1500 300 5.00 30°b 2.0 1.0 0.0 1.0 2.0 3.0 (m) 3.0 (cd)

( M )	Work Lamp	
Item No.	Product Description	Product Image
28	WATER-PROOF HALOGEN LIGHTING LAMP  HPW-L20 110V/12V, 20W  HPW-L20,LM20,M20,S20 Series halogen lamps.  With the best possible protection against water,lubricants and coolants.Hawith the enclosure types IP 54 and IP 65 are as resistant to water,coolant are to dust and dirt.  With thier compact design,the halogen lamps of the series HPW-L20,LM2 concentrated light exactly it is needed.	and lubricant as they
29	CONCENTRATED HALOGEN LIGHTING LAMP  HP-L20 110V/12V, 20W (Arm Length 415 x 400mm)	
	HP-L20,LM20,M20,S20 series halogen concentrated which coupled with f for workplace lighting if bright concentrated light is required in ic performal large area illuminnation,Since,which exceptionally good light at small macengraving machine,sewing machine&work benches etc.,or more which is	nce not too hining center,CNC
30	CONCENTRATED HALOGEN LIGHTING LAMP  HP-601 220V/12V, 20W (Arm Length 400 ~ 600mm)	

HP- 601,602 searies concentrated halogen lighting which coupled with goose neck dust-proof tube&flexi tube are ideal for workplace lighting if bright concentrated light is required in performance to not large area illumination.

Especially, coupled with magnetic post i.especial attachment, Furthermore, the performance is more superior, even at the operation site is not so well whch can be developed it's fuctions also. because which exceptionally good light at small machine center, saw-cutting machine, drill press, engraving machine, work benches andm sewing machine etc., or more which is unlisted. The series lighting are equipped with emersed transformer and also can be installed the astigmatiac bulb,but susally adopted the 12v/20w bulb.



# Taiwan - Milling Machine Accessories (N) Coolant Nose

( N )	Coolant Nose	
Item No.	Product Description	Product Image
	Adjustable Coolant Hoses & Valves 1/4"	
	,	
1	62720 36cm Length Hose Kit	Adjustable Coolant Hoses & Valves
	1/4" Male PT or NPT Valve 1 piece	Aujustubio dobiant nosos & Valvos
	20 pcs of 1/4" Segment 1 piece	milessassassassassassassassassassassassassa
	1/16", 1/8" or 1/4" Round Nozzle 1 piece	milesessessessessessesses
2	62721 36cm Length Hose Kit	Adjustable Coolant Hoses & Valves
	1/4" Female PT or NPT Valve 1 piece	- Inches
	20 pcs of 1/4" Segment 1 piece	
	1/16", 1/8" or 1/4" Round Nozzle 1 piece	m(#00000000000000000000000
	Adjustable Coolent Hesse 9 Valves 2/0"	
	Adjustable Coolant Hoses & Valves 3/8"	
3	63720 36cm Length Hose Kit	Adjustable Coolant Hoses & Valves
	3/8" Male PT or NPT Valve 1 piece	Aujustanie Guulant nuses & Valves
	16 pcs of 3/8" Segment 1 piece	<b></b>
	1/4", 3/8" or 1/2" Round Nozzle 1 piece	# # # # # # # # # # # # # # # # # # #
	174 , 3/6 of 1/2 Round Nozzie i piece	
4	63721 36cm Length Hose Kit	Adjustable Coolant Hoses & Valves
	3/8" Female PT or NPT Valve 1 piece	wajnotane oppidir inoses & Agiaes
	16 pcs of 3/8" Segment 1 piece	
	1/4", 3/8" or 1/2" Round Nozzle 1 piece	m ************************************
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	Magnetic Base System	
5	00000 Manusatia Cat	8
5	88003 Magnetic Set	<b>A</b>
	Magnetic Base 1 set	8
	10 pcs of 1/4" Segment 1 piece	<b>*</b>
	1" Flare Nozzle 1 piece	
	1/4" PT Connector 1 piece	- Control of the Cont
6	88005 Magnetic Set	8
	Magnetic Base 1 set	8
	10 pcs of 1/4" Segment 1 piece	
	1" Flare Nozzle 1 piece	
	1/4" Male PT Valves 1 piece	
7	88103 Magnetic Set	<b>*</b>
	Magnetic Base 1 set	
	20 pcs of 1/4" Segment 1 piece	<b>*</b>
	1" Flare Nozzle 1 piece	<b>1</b>
	1/4" PT Connector 1 piece	#
		<b>***</b>
8	88105 Magnetic Set	1
	Magnetic Base 1 set	<b>1</b>
	20 pcs of 1/4" Segment 1 piece	
	1" Flare Nozzle 1 piece	8
	1/4" Male PT Valves 1 piece	<u>&amp;</u>
		-
		1